



Eastman Tritan Copolyester SC900 Preliminary Data Sheet

Property ^a	Test ^b Method	Typical Value, Units ^c
General Properties		
Specific Gravity	D 792	1.18
Mechanical Properties		
Tensile Stress @ Yield	D 638	42 MPa
Tensile Stress @ Break	D 638	55 MPa
Elongation @ Yield	D 638	5%
Elongation @ Break	D 638	180%
Tensile Modulus	D 638	1491 MPa
Flexural Yield Strength	D 790	65 MPa
Rockwell Hardness, R Scale	D 785	102
Izod Impact Strength, Notched		
@ 23°C	D 256	1100 J/m
@ -40°C	D 256	137 J/m
Impact Strength, Unnotched		
@ 23°C	D 4812	NB
@ -40°C	D 4812	NB
Mechanical Properties (ISO Method)		
Tensile Strength @ Yield	ISO 527	41.99 MPa
Tensile Stress @ Break	ISO 527	58.6 MPa
Elongation @ Yield	ISO 527	5%
Elongation @ Break	ISO 527	197%
Tensile Modulus	ISO 527	1468 MPa
Izod Impact Strength, Notched		
@ 23°C	ISO 180	105 kJ/m ²
@ -40°C	ISO 180	14 kJ/m ²
Thermal Properties		
Deflection Temperature		
@ 0.455 MPa	D 648	87.6°C
@ 1.82 MPa	D 648	74.8°C
Optical Properties		
Haze	D 1003	0.29%
Total Transmittance ^d	D 1003	81%

- Ⓐ Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.
- Ⓑ Unless noted otherwise, the test method is ASTM.
- Ⓒ Units are in SI or US customary units.
- Ⓓ 1/8" molded chip

Comments

Properties reported here are based on limited testing. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

Eastman Chemical Company and its marketing affiliates shall not be responsible for the use of this information, or of any product, method, or apparatus mentioned, and you must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. No warranty is made of the merchantability or fitness of any product, and nothing herein waives any of the Seller's conditions of sale.

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PRD / SDSUS / Z8 / 0001

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SECTION 1. IDENTIFICATION

Product name : Eastman Tritan(TM) Copolyester SC900 Lt Blue
Product code : SC900, 50199057, 50249651, E3077220

Manufacturer or supplier's details

Company name of supplier : Eastman Chemical Company
Address : 200 South Wilcox Drive
Kingsport TN 37660-5147
Telephone : (423) 229-2000
Emergency telephone : CHEMTREC: +1-800-424-9300, +1-703-527-3887 CCN7321

Recommended use of the chemical and restrictions on use

Recommended use : Polymer
Restrictions on use : None known.

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Combustible dust

GHS label elements

Signal Word : Warning
Hazard Statements : If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.
Precautionary Statements : **Disposal:**
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

No hazardous ingredients

Eastman is committed to the safety, health and environment of our employees, our customers, and the communities we operate within. As part of this commitment, Eastman's Safety Data Sheets (SDS) are prepared in accordance with all applicable national and local regulations. The compositions of our documents reflect these requirements which include, but are not limited to, requirements under the Globally Harmonized System of Classification and Labeling (GHS). These compositions commonly involve the use of ranges versus specific analytical values. If you require a composition that is more specific, please refer to the Certificate of Analysis, sales specification, or contact your Customer Service Representative.

SECTION 4. FIRST AID MEASURES

If inhaled	:	Move to fresh air. Treat symptomatically. If symptoms persist, call a physician.
In case of skin contact	:	Wash off with soap and water. If symptoms persist, call a physician. Cool skin rapidly with cold water after contact with molten material. Do not peel solidified product off the skin. Burns must be treated by a physician.
In case of eye contact	:	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
If swallowed	:	Seek medical advice.
Most important symptoms and effects, both acute and delayed	:	The molten product can cause serious burns.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water spray Dry chemical Carbon dioxide (CO ₂)
Unsuitable extinguishing media	:	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards during fire fighting	:	Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a

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potential dust explosion hazard.

Further information : Minimize dust generation and accumulation.

Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Wear appropriate personal protective equipment. Local authorities should be advised if significant spillages cannot be contained.

Environmental precautions : Avoid release to the environment.

Methods and materials for containment and cleaning up : Sweep up and shovel into suitable containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Minimize dust generation and accumulation.

Advice on safe handling : Wash thoroughly after handling. Use only in area provided with appropriate exhaust ventilation. Minimize dust generation and accumulation.

Conditions for safe storage : Keep tightly closed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Wear respiratory protection when its use is identified for certain contributing scenario.

Hand protection

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Remarks	:	Wear suitable gloves. When handling hot material, use heat resistant gloves.
Eye protection	:	Safety glasses Wear a face shield when working with molten material.
Skin and body protection	:	Wear suitable protective clothing.
Protective measures	:	Ensure that eye flushing systems and safety showers are located close to the working place.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	solid
Color	:	blue
Odor Threshold	:	not determined
pH	:	not determined
Melting point/range	:	not determined
Boiling point/boiling range	:	not determined
Flash point	:	Not applicable
Evaporation rate	:	not determined
Upper explosion limit / Upper flammability limit	:	not determined
Lower explosion limit / Lower flammability limit	:	not determined
Vapor pressure	:	not determined
Relative vapor density	:	not determined
Relative density	:	No data available
Solubility(ies) Water solubility	:	negligible
Partition coefficient: n-octanol/water	:	No data available

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Autoignition temperature : not determined

Decomposition temperature : not determined

Viscosity

 Viscosity, dynamic : not determined

 Viscosity, kinematic : not determined

Explosive properties : No data available

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : None reasonably foreseeable.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Stable

Conditions to avoid : Minimize dust generation and accumulation.

Incompatible materials : Strong oxidizing agents

Hazardous decomposition products : Carbon monoxide
Carbon dioxide (CO₂)

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Not classified based on available information.

Product:

Acute oral toxicity : Remarks: No data available

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

Skin corrosion/irritation

Not classified based on available information.

Product:

Remarks : No data available

Serious eye damage/eye irritation

Not classified based on available information.

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Product:

Remarks : No data available

Respiratory or skin sensitization**Skin sensitization**

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Product:

Remarks : No data available

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Product:

Remarks : This information is not available.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Product:

Effects on fertility : Remarks: No data available

STOT-single exposure

Not classified based on available information.

Product:

Remarks : No data available

STOT-repeated exposure

Not classified based on available information.

Product:

Remarks : No data available

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Repeated dose toxicity**Product:**

Remarks : No data available

Aspiration toxicity

Not classified based on available information.

Product:

No data available

Experience with human exposure**Product:**

Inhalation : Remarks: None known.

Skin contact : Remarks: The molten product can cause serious burns.

Eye contact : Remarks: The molten product can cause serious burns.

Ingestion : Remarks: None known.

Further information**Product:**

Remarks : The additives are embedded in a tough plastic matrix which minimizes the likelihood of exposure to the additives.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Dispose of in accordance with local regulations.

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SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA-DGR**

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION**CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Combustible dust**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

AIC : All components are listed on the inventory, regulatory obligations/restrictions apply

DSL : All components of this product are on the Canadian DSL

ENCS : On the inventory, or in compliance with the inventory

ISHL : On the inventory, or in compliance with the inventory

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KECI : On the inventory, or in compliance with the inventory

IECSC : Not listed, have an approval for filing or simplified notification

NZIoC : On the inventory, or in compliance with the inventory

TSCA list

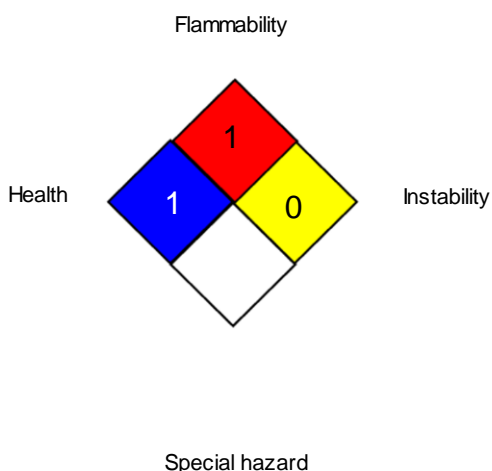
No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	1
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime

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Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 09/25/2023

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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